1.1.2.8 Short Exposure High Power Sensors with Industrial Communications Protocol

Helios Plus - EtherCAT

Helios Plus - Profinet / Helios Plus - EtherNet/IP /

1.1.2.8.1 Helios Plus

50W to 12,000W

Features

- No water cooling, up to 12,000W
- Profinet / EtherNet/IP / EtherCAT and RS232 interfaces
- Remote actuated protective cover
- Dual wavelength range

The Helios Plus measures high power industrial lasers of up to 12kW by measuring the energy of a short time exposure to this power. The laser is set to a pulse of from 0.3 to several seconds. The Helios Plus measures the energy and exposure time of this sample of the power, and from this calculates the power. By keeping the pulse energy under 5 kJ, there is no need for water cooling and the sensor can be kept to a compact size. It works in two wavelength ranges: 900-1100nm (Near IR) and 450-550nm (Blue-Green). The sensor is housed in a dust-resistant industrial body to keep the Helios Plus in clean working order even under harsh factory conditions. Its protective cover can be opened and closed remotely to protect the sensor when not in use. Its protective window is antireflection coated to reduce back reflection from high power beams. The Helios Plus offers three industrial communication protocols: Profinet, EtherNet/IP and EtherCAT, with an additional RS232 interface. The Helios Plus comes with a simple PC application for easier integration into the customer's system. It is equipped with two power and two data ports for easy integration into existing line or ring topologies as well as an RS232 connection.

Model	Description	Communication	Data connectors	Power connectors	P/N
Helios Plus - Profinet	Profinet, AIDA compatible connectors for power and data	Profinet, RS232	2x AIDA compatible RJ45 connectors, 1x RS232 - DB9 connector	2x AIDA compatible connectors	7Z07100
Helios Plus - EtherNet/IP	EtherNet/IP, AIDA compatible connectors for power and data	EtherNet/IP, RS232	2x AIDA compatible RJ45 connectors, 1x RS232 - DB9 connector	2x AIDA compatible connectors	7Z07101
Helios Plus - EtherNet/IP-M		EtherNet/IP, RS232	2x M12 D - coded connectors, 1x RS232 - DB9 connector	2x Mini 7/8" connectors (male / female)	7Z07104
Helios Plus - EtherCAT	EtherCAT, AIDA compatible connectors for power and data	EtherCAT, RS232	2x AIDA compatible RJ45 connectors, 1x RS232 - DB9 connector	2x AIDA compatible connectors	7Z07105

Use	High power in	dustrial laser measur	ement						
Absorber Type	LP2, absorptic	n ~94%							
Power Range	50W - 12kW								
Energy Range	100J - 5kJ								
Exposure Time (see table below)	0.3- 4s ^(a)								
Wavelength	450 - 550nm, 900 - 1100nm								
Aperture	450mm								
Max Beam Diameter	35mm								
Maximum Energy Density	4k.J/cm ²								
Calibration Uncertainty	±1.9%								
Accuracy (b)	±3% (900 - 1100nm) ±3.5% (450 - 550nm)								
Linearity with Energy	±1.5% ^(a)								
Reproducibility	±1%								
Response Time	3s								
Waiting Time for Next Measurement	12s								
Maximum Exposure Before Cooling Dowr is Necessary	Maximum operating temperature of 60°C will be reached after exposure to 30kJ (e.g. 6 shots at 5000W, 1s). Cooling down time before another 5kJ shot, 3min.								
Power Supply	24 VDC ±5%, max 2A (for daisy-chaining)								
Power Consumption	4.8W								
Dimensions	Model: Profinet, EtherNet/IP, EtherCAT - (L x W x H) mm - 200 x 100 x 84 (closed); 200 x 123 x 144 (open) Model: EtherNet/IP-M - (L x W x H) mm - 200 x 122 x 84 (closed); 200 x 145 x 144 (open)								
Position of Mounting Holes	6.6 mm holes spaced at 90x190 mm								
Weight	Model: Profinet, EtherNet/IP, EtherCAT - 2.5kg, EtherNet/IP-M - 2.7 kg								
Indicators	7 indicator LEDs								
Operating Temperature	10 - 60°C								
Humidity	10 - 80%								
Recommended exposure times and 1/e ² Gaussian beam diameters	Laser Power W	Recommended Exposure s	Min 1/e ² beam dia. mm	Laser Power W	Recommended Exposure s	Min 1/e ² beam dia. mm			
	50	2	9	2000	1	12			
	100	2	9	5000	1	18			
	500	2	9	10000	0.3	22			
	1000	1	9	12000	0.3	25			
Cover	Motor driven cover opens sideways								
Accessories Supplied with Helios Plus	Model: Profinet, EtherNet/IP, EtherCAT - 1. Power Supply Cable (P/N 7Z10458A), 2. Data Cable – Profinet & EtherCAT (7E01298), EtherNet/IP (P/N 7E01299)								
Outline of Assessment	Model: EtherNet/IP-M - No accessories included								
Optional Accessories	Model: Profinet, EtherNet/IP, EtherCAT - 1. D9F to D9M Shielded 10m RS232 Cable (P/N 7E01209), 2. Helios Plus Window Replacement Kit (P/N 7Z08369)								
	Model: EtherN	et/IP-M	 D9F to D9M Shielded 10m RS232 Cable (P/N 7E01209), Helios Plus Window Replacement Kit (P/N 7Z0369), Power Supply Cable, 7/8" to flying leads termination 2m (P/N 7E01535), Data Cable, EtherNet/IP M12 to RJ45 plug IP67 3m Cable (P/N 7E11211) 						
Compliance	CE LIKCA Ch	4. Data Cable, Ethernel/IP MT2 to RJ45 plug IP67 3m Cable (P/N 7ET12TT) E, UKCA, China RoHS							
Version									
Part number	See P/Ns in n	odel table above							
Notes: (a) Repetitive pulses can also be measured			222						

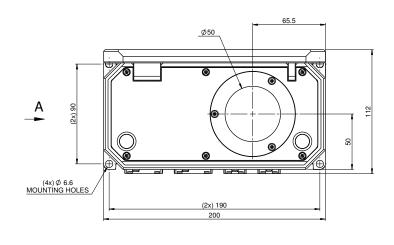
(b) The power is calculated by measuring the energy and exposure time. The laser pulse is assumed to be rectangular for this calculation.
 (c) For pulse widths in the range 0.3 – 4s.

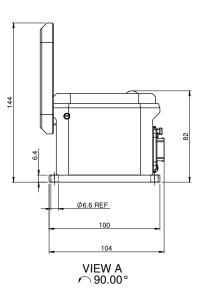
* For sensors drawings please see page 76



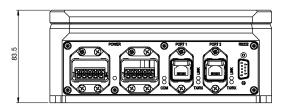
Helios Plus - EtherNet/IP-M



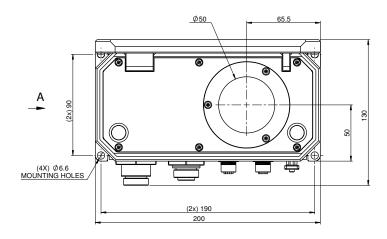


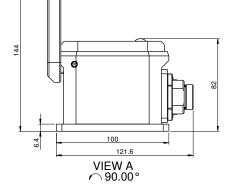


Helios Plus - Profinet / Helios Plus - EtherNet/IP / Helios Plus - EtherCAT with Cover Closed

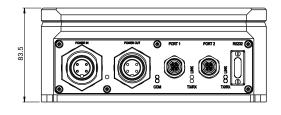


Helios Plus - EtherNet/IP-M with Cover Open





Helios Plus - EtherNet/IP-M with Cover Closed





Sensors